## WHAT IS CLAIMED IS

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A perfusion incubator, for culturing living cells, comprising:
 a medium supply;

at least one well assembly with a well having an upper portion and a lower portion; and

a peristaltic pump,

where each well assembly includes a medium inlet and a medium outlet, each medium outlet is positioned above the medium inlet, and the medium inlet is connected to the medium supply via the peristaltic pump.

- 2. A perfusion incubator as in Claim 1, further comprising an illumination device so that the lower portion of the well assembly can be observed by means of a microscope.
- 3. A perfusion incubator as in Claim 2, further comprising a microscope mount associated with the perfusion incubator.
- 4. A perfusion incubator as in Claim 1, where each well includes a means to provide a flow path from the medium inlet to the medium outlet within the well so that medium flow is tangential to the lower portion of the well.
- 5. A perfusion incubator as in Claim 1, where each medium inlet is positioned so as to allow a tangential entry of medium to the well at a mid point in the well, where the flow of medium in the well is formed by this construction into a vortex.
- 6. A perfusion incubator as in Claim 1, where each well has a stepped side wall defining an upper chamber and a smaller diameter lower chamber.
- 7. A perfusion incubator as in Claim 6, where each well has a lid that extends partially into the upper chamber.

- 8. A perfusion incubator as in Claim 7, where each lid is made of a substantially transparent material.
- 9. A perfusion incubator as in Claim 1, where at least a portion of the well assembly is made from a substantially transparent material.
- 10. A perfusion incubator as in Claim 1, where the peristaltic pump provides a flow rate of medium through each well of from 1 microlitre per hour to 10,000 microlitres per hour.

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- 11. A perfusion incubator as in Claim 1, further comprising a medium conditioning unit, where the medium conditioning unit includes means to regulate the temperature of a medium and means to regulate the pH of the medium.
- 12. A perfusion incubator as in Claim 11, where the means to regulate the temperature of the medium is operated at a temperature of from 0.05° to 1.5° C above the operating temperature of a well assembly.
- 13. A perfusion incubator as in Claim 11, where the means to regulate the pH of the medium includes means to diffuse a gas into the medium.
- 14. A perfusion incubator as in Claim 11, where at least part of the well assembly is formed from a silicone elastomeric material and at least part of the well is surrounded by a lumen in the well assembly into which a gas is supplied.
- 15. A perfusion incubator as in Claim 1, where at least a portion of the medium inlet tube is formed from a silicone elastomeric material and at least a portion of the medium inlet tube formed from the silicone elastomeric material is surrounded by a jacket into which a gas is provided, where at least a portion of the gas diffuses through the medium inlet tube and into the medium.

- 16. A perfusion incubator well assembly comprising:
  a body, the body being formed from a material through which a gas
  can diffuse;
- at least one well in the body, the at least one well having a stepped side wall defining an upper chamber and a smaller diameter lower chamber;
  - a medium inlet to the at least one well;

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- a medium outlet from the at least one well, where the medium inlet is positioned to allow tangential entry of medium to the at least one well at a lower portion of the upper chamber, and the medium outlet is positioned above the medium inlet; and
- a lumen in the body, where the lumen provides a path for a gas to diffuse into the at least one well.
- 17. A perfusion incubator well assembly as in claim 16, where the lumen is open to a base of the well assembly.
- 18. A perfusion incubator well assembly as in claim 16, where a silicone elastomeric material forms at least a portion of the body of the well assembly.
- 19. A perfusion incubator well assembly as in claim 16, further comprising a lid that extends partially into the upper chamber, where the lid is made of a substantially transparent material.
  - 20. A perfusion incubator well assembly comprising:
- a body that includes at least one well, where a material through which a gas can diffuse forms at least a portion of the body;
  - a medium inlet to the at least one well;
- a medium outlet from the at least one well, where the medium inlet is positioned to allow tangential entry of medium to the at least one well at a lower portion of the upper chamber, and the medium outlet is positioned above the medium inlet.

- 21. A perfusion incubator well assembly as in claim 20, where a silicone elastomeric material forms the body of the well assembly.
- 22. A perfusion incubator well assembly as in claim 20, where the lid is a substantially transparent material.
- 23. A perfusion incubator well assembly as in claim 20, where the at least one well includes a stepped side wall defining an upper chamber and a smaller diameter lower chamber:

a medium inlet to the at least one well and a medium outlet from the at least one well, where the medium inlet is positioned to allow tangential entry of the medium to the at least one well at a lower portion of the upper chamber, and the medium outlet is positioned above the medium inlet; and

a lumen in the body, the lumen adapted to provide a path for a gas to diffuse into the at least one well.

- 24. A perfusion incubator comprising:
  - at least one well assembly;
  - a peristaltic pump; and

a medium inlet tube, the inlet tube providing fluid communication between the peristaltic pump and the at least one well assembly, where at least a portion of the medium inlet tube is formed from a material through which a gas can diffuse,

and at least a portion of the medium inlet tube formed from the material through which a gas can diffuse is surrounded by a jacket into which a gas is provided, where at least a portion of the gas diffuses through the medium inlet tube and into the medium.

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25. A perfusion incubator as in Claim 24, where the at least one well further comprises:

a medium inlet in fluid communication with the medium inlet tube, where the medium inlet is positioned at a mid point in a well of the at least one well assembly; and

a medium outlet, the medium outlet positioned above the medium inlet.

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- 26. A perfusion incubator as in claim 24, where the at least one well assembly has at least one well having a stepped side wall defining an upper chamber and a smaller diameter lower chamber.
- 27. A perfusion incubator as in claim 26, where an embryo resides in the smaller diameter lower camber.